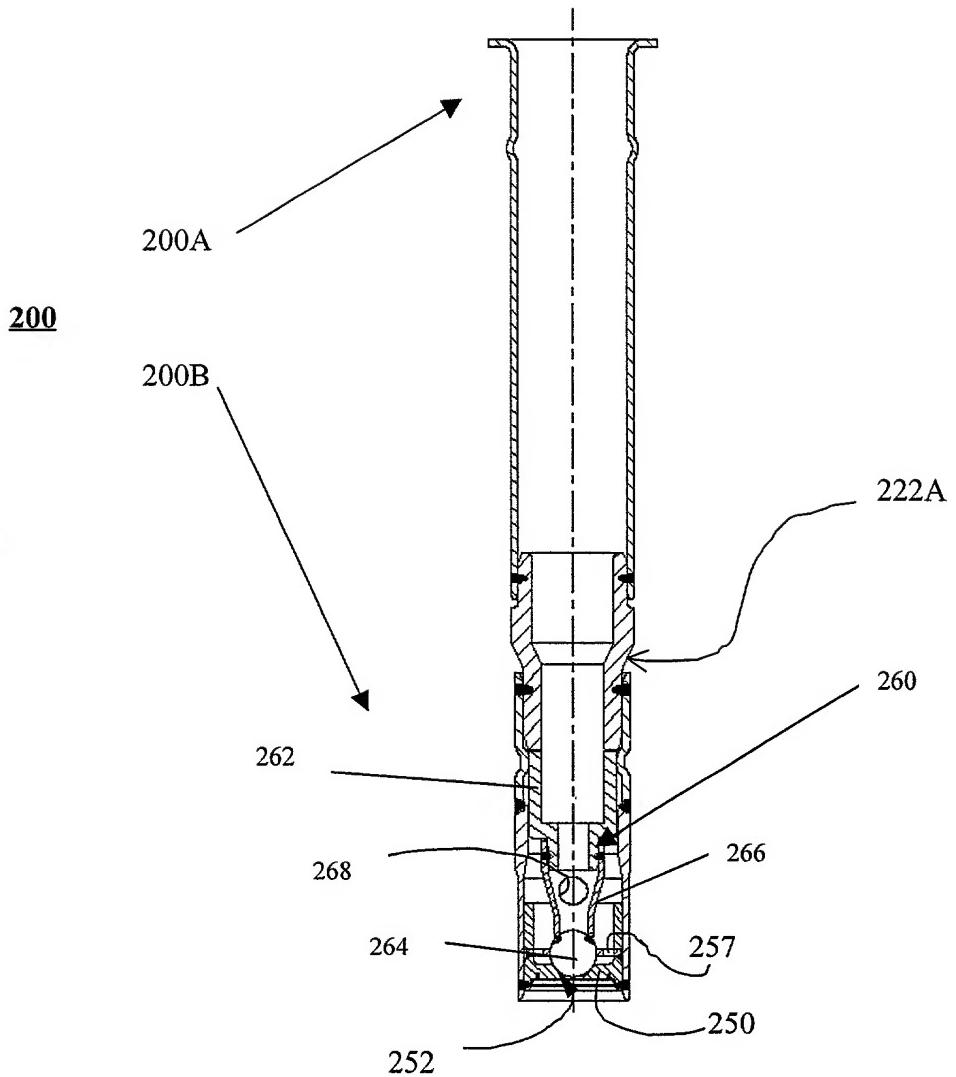
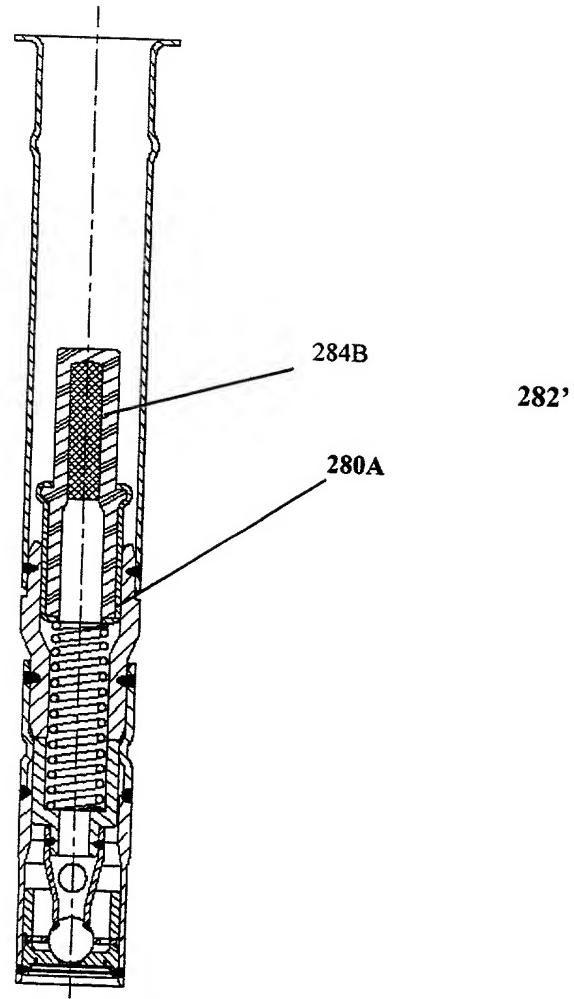


**FIG. 1**

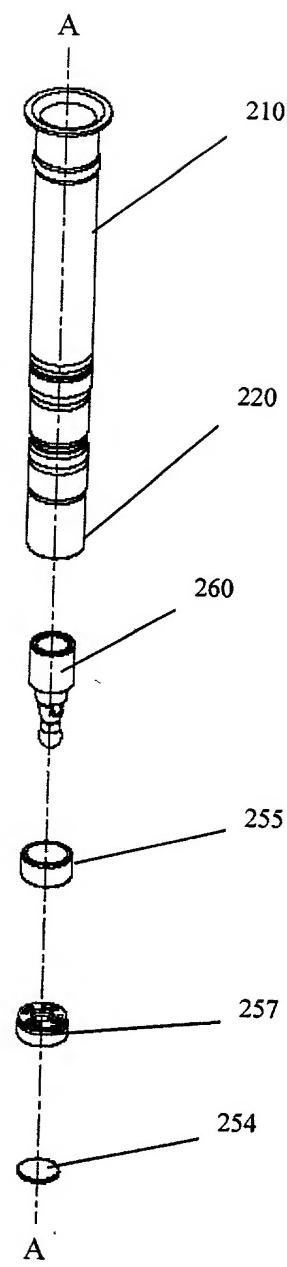


**FIG. 2**



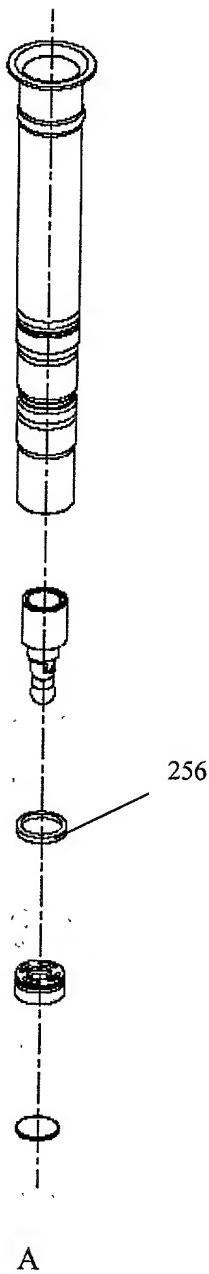
**FIG. 2A**

**200**

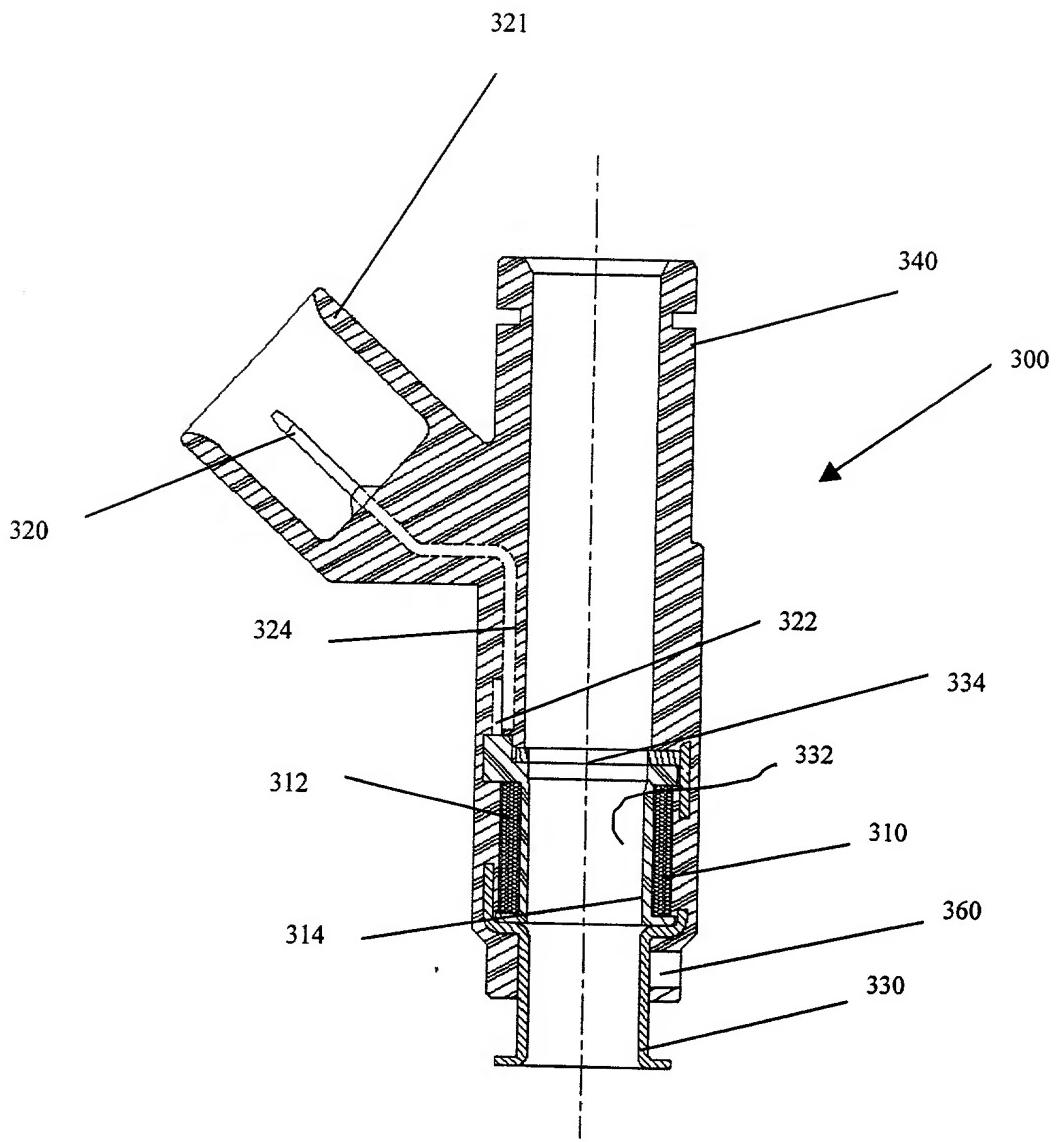


**FIG. 2B**

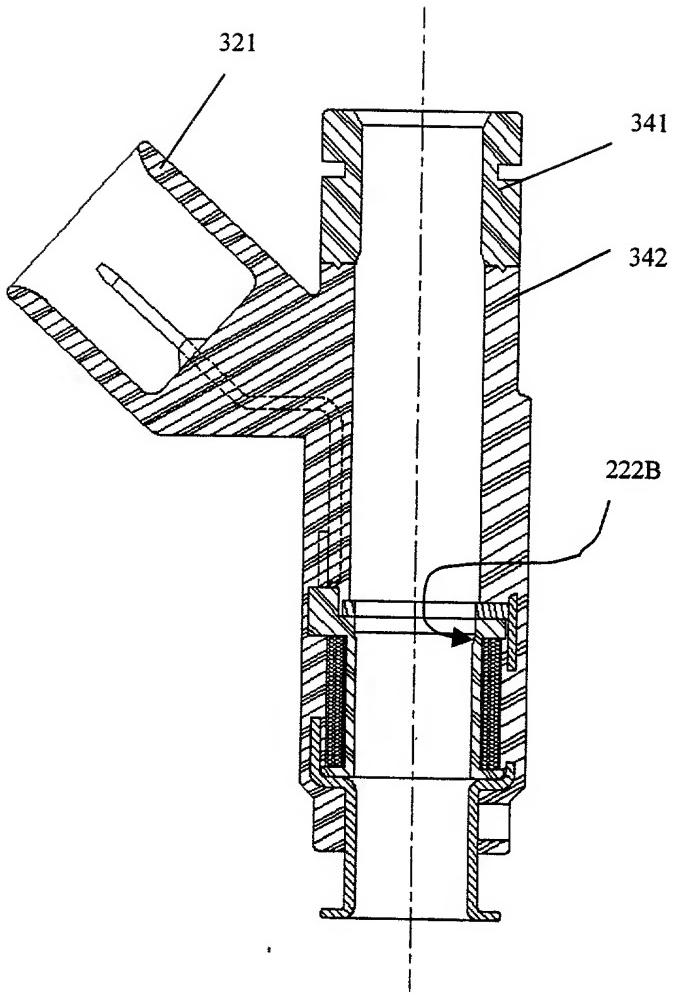
200



**FIG. 2C**



**FIG. 3**



**FIG. 3A**

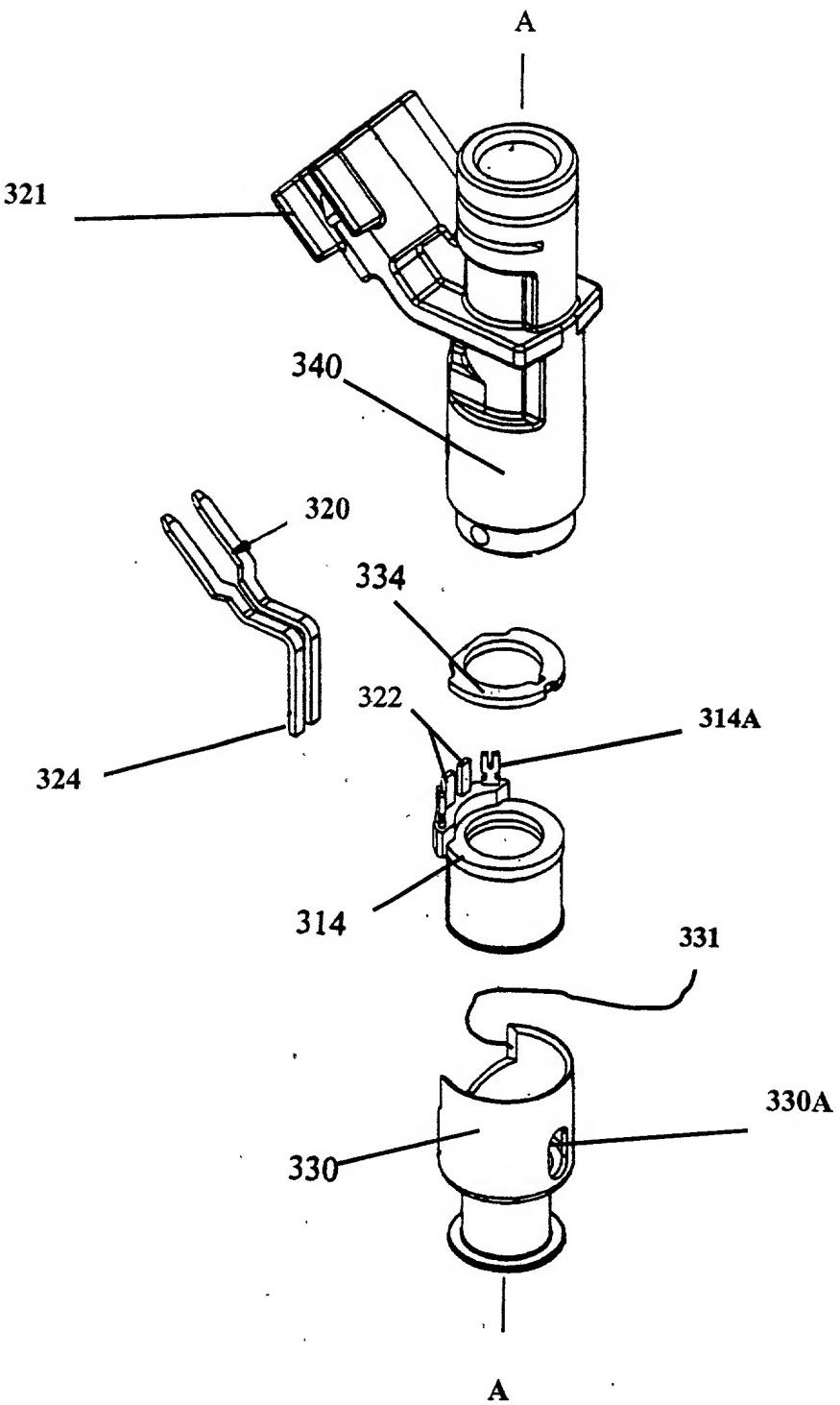
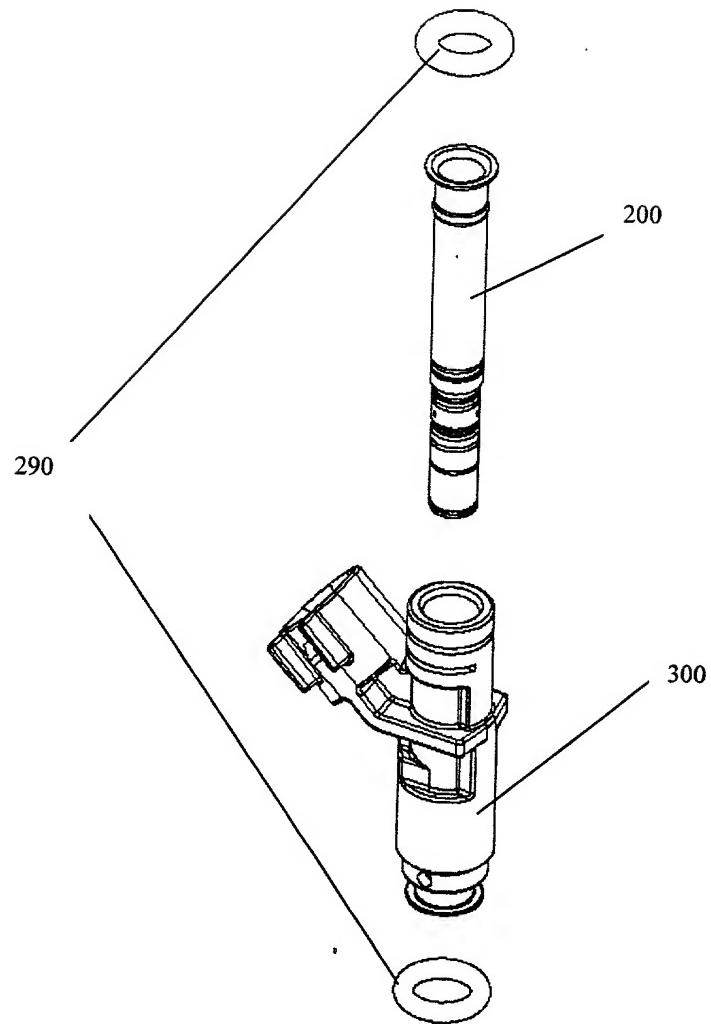
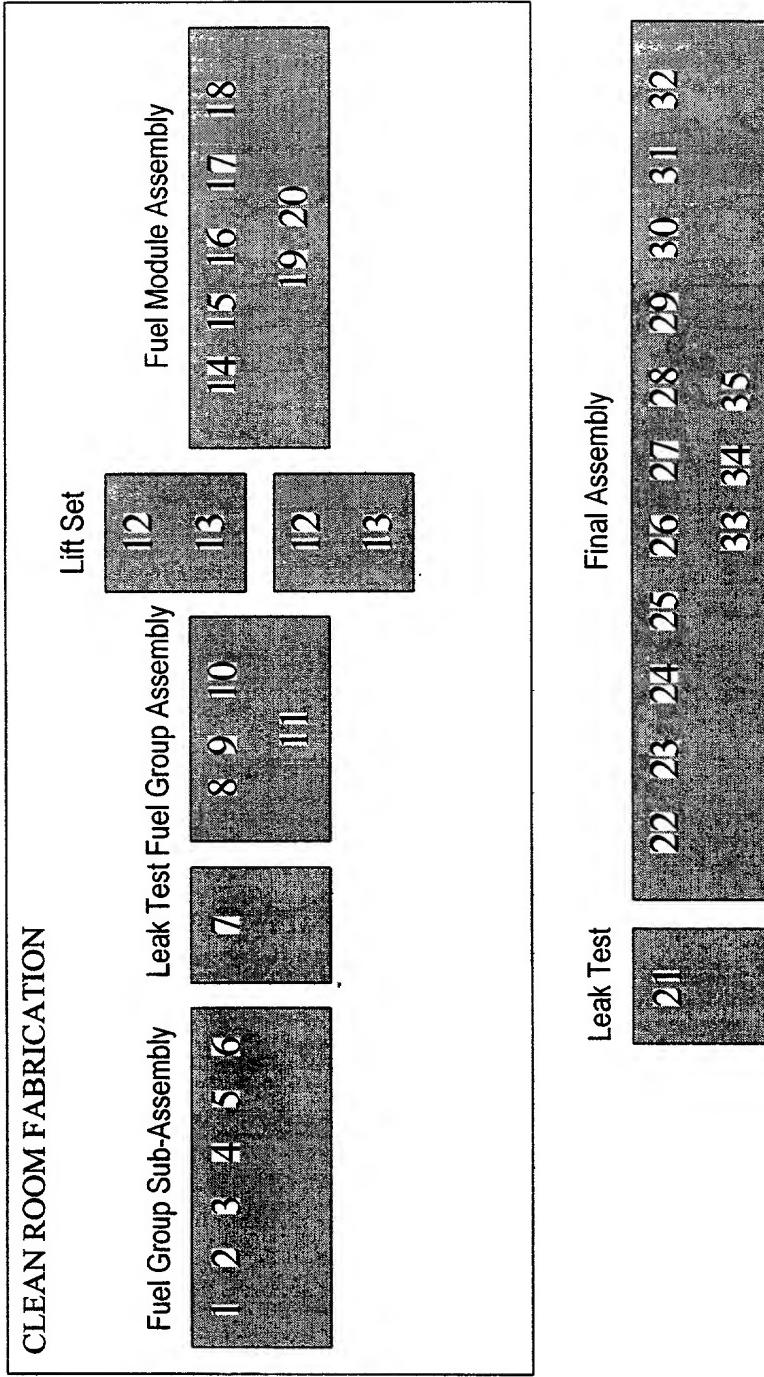


FIG. 3B

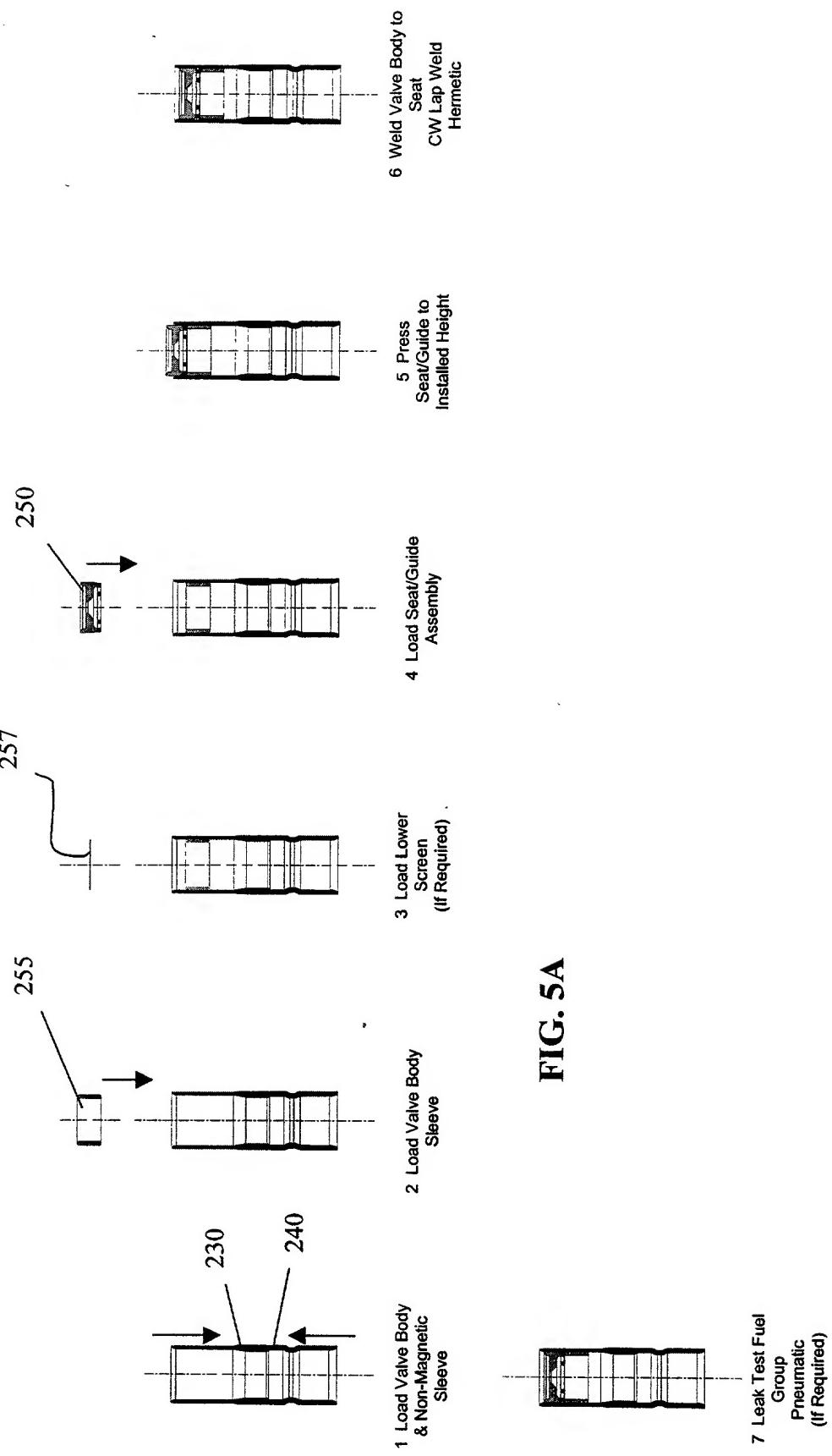


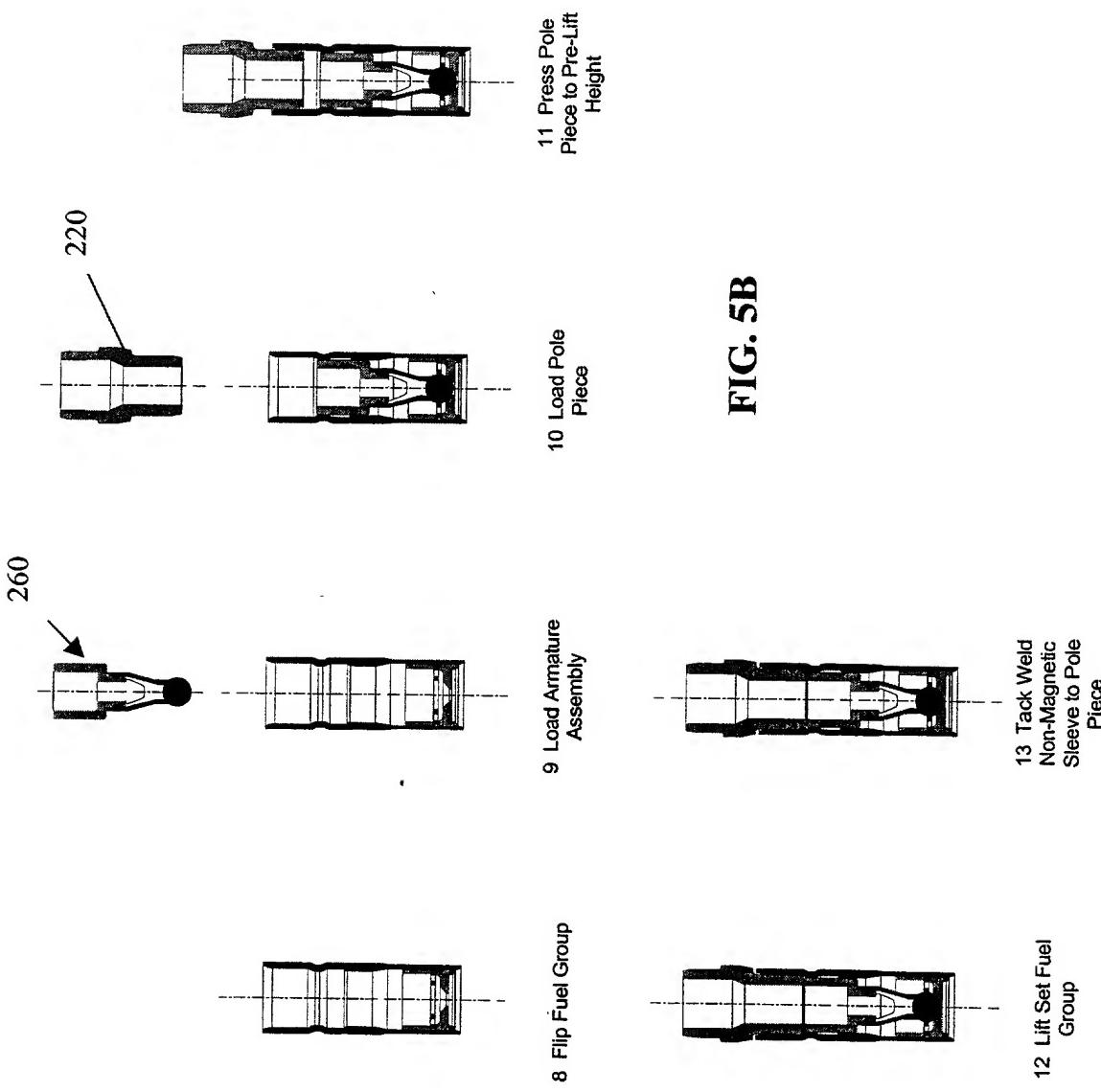
**FIG. 4**

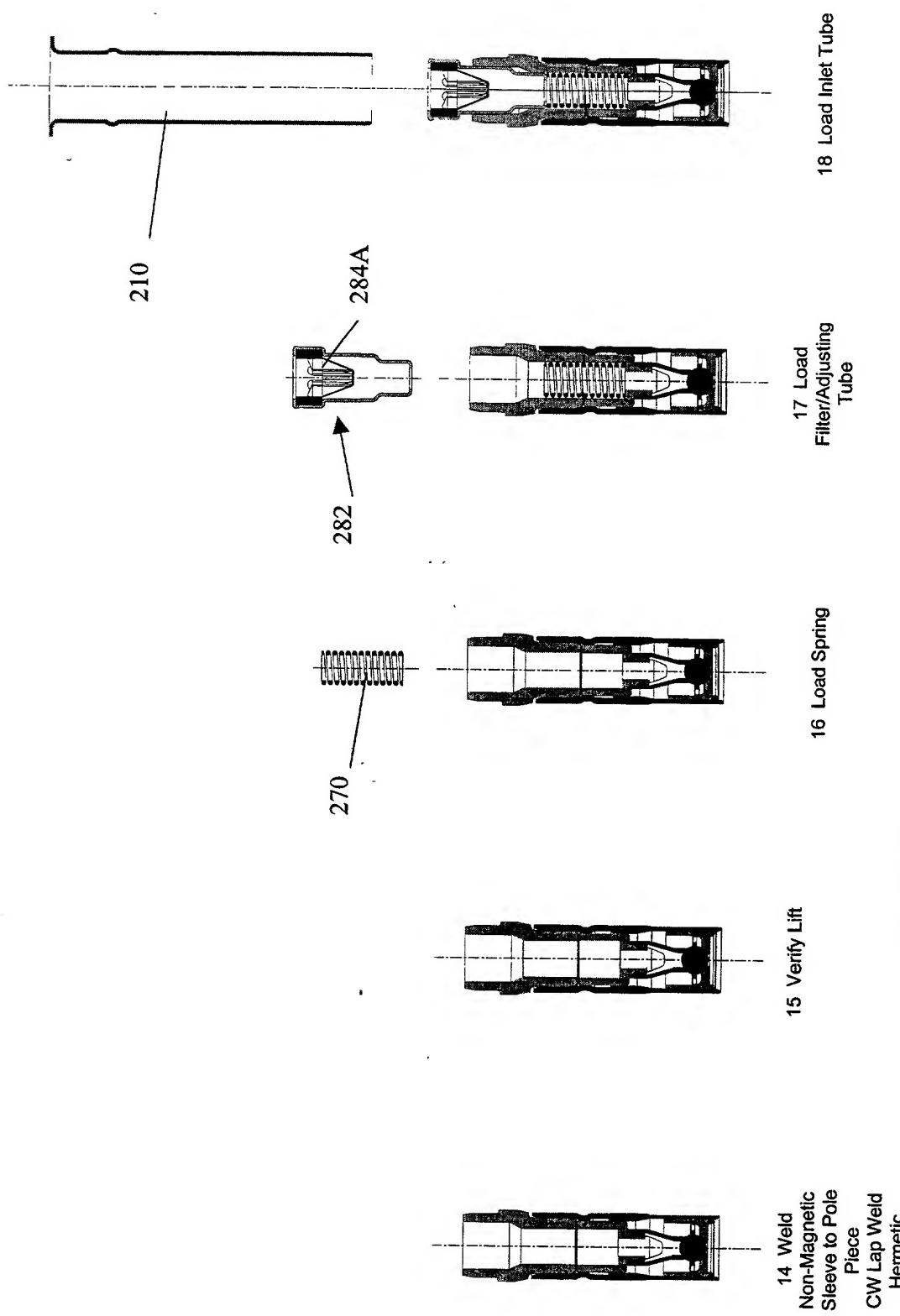
### CLEAN ROOM FABRICATION



**FIG. 5**







**FIG. 5C**

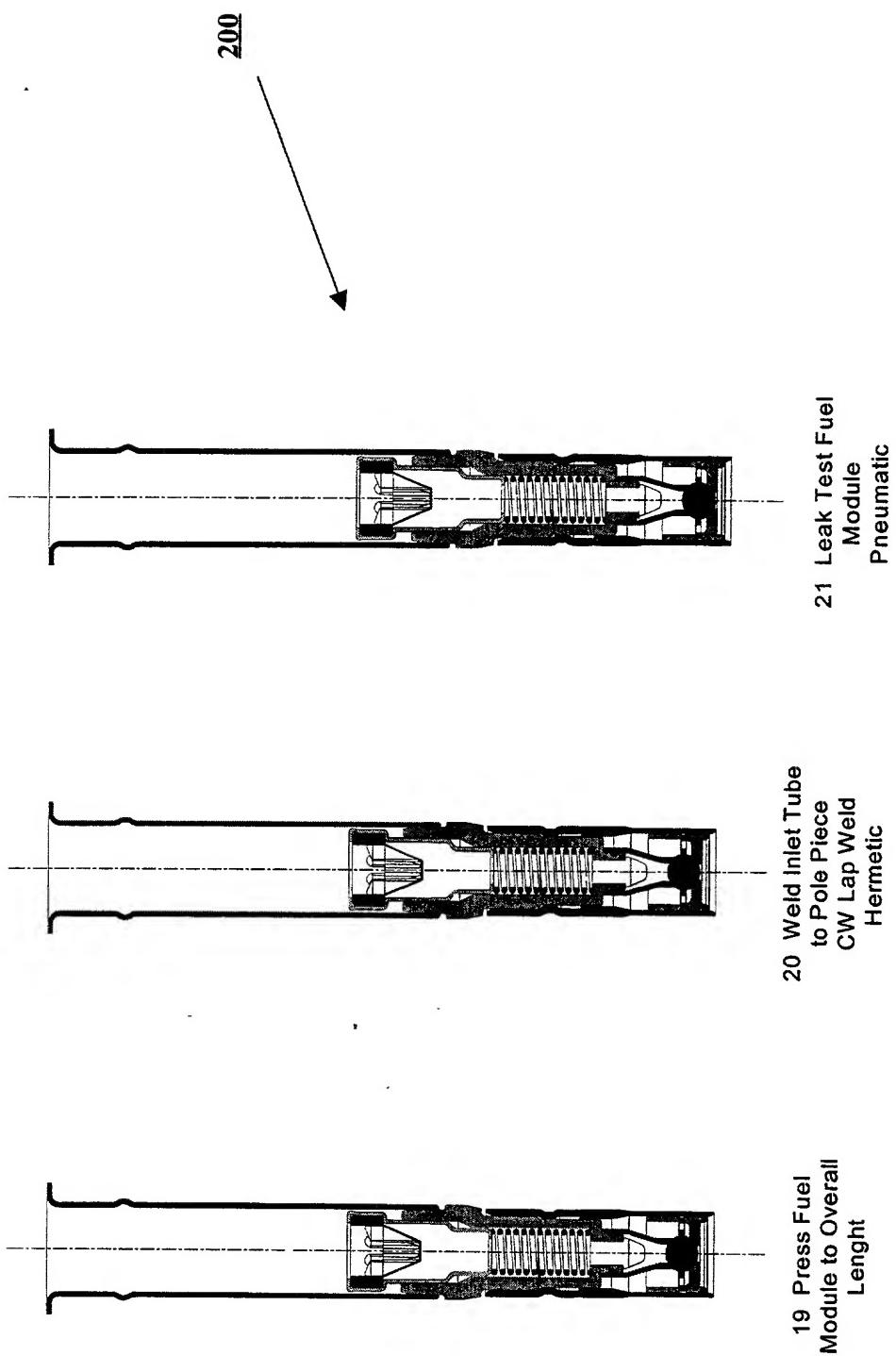
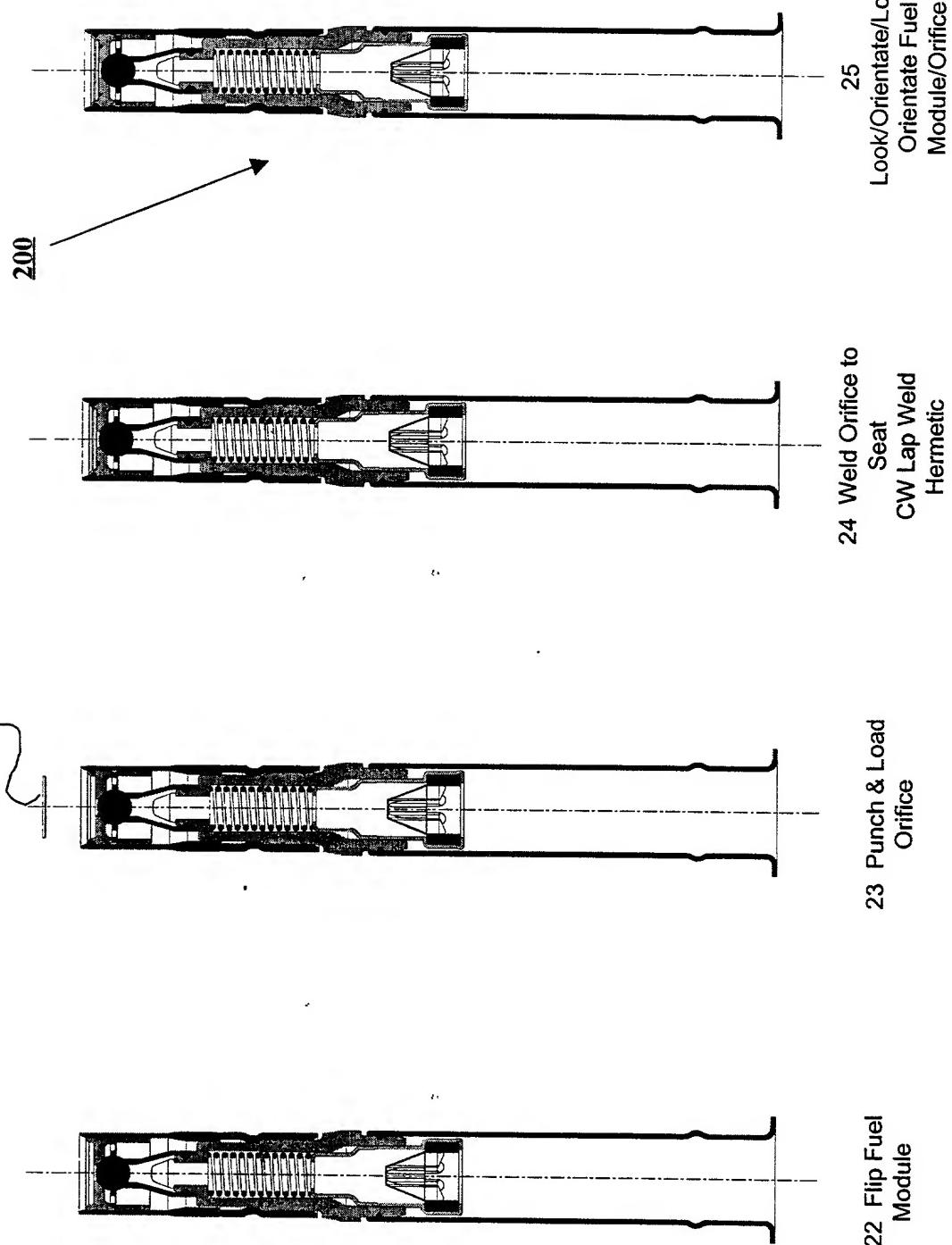
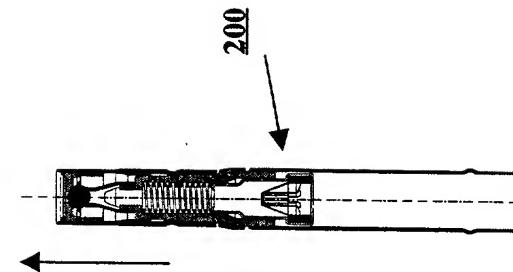
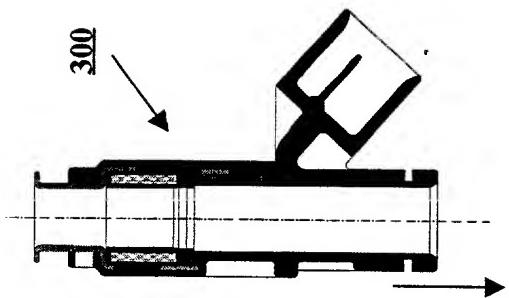


FIG. 5D

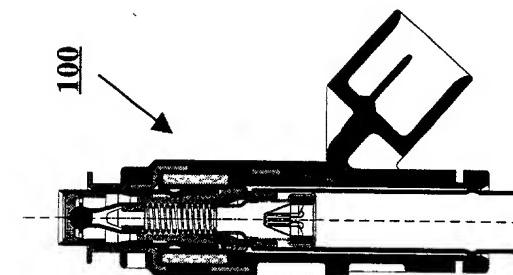
**FIG. 5E**



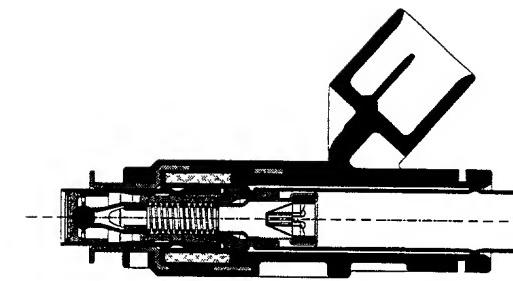
**FIG. 5F**



26 Load  
Overmolded Power  
Group



27 Press  
Overmolded Power  
to Correct Height



28 Verify Office  
Orientation  
(If Required)